

012410



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3152-041
Job Sheet 199562



Part No: D3152-041

Job Qty: 3 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 9/27/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 13294

Note: DWG-REV C IPP Rev:B Removed Purchasing 05-12-19 JLM IPP REV:C 15.01.29 seal made in house DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	9/27/19		0.00	0.84	Small Fab - 1		OCT 16 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	3 pcs	9/27/19		0.00	0.00	QC 5 - 10		OCT 16 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		

DAS
81
9-89

Plex 8/28/19 10:07 AM Dart.Renwick.Jennifer

				QC 5 - 81	
120 Packaging 3-1 - Stock - B4B 3 pcs	9/27/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B	PC	CA002
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
130 QC 21 - SA 3 pcs	9/27/19	0.00 0.00	QC 21 - SA - 21	DAS	
			QC 21 - SA - 70	21	OCT 17 2019
			QC 21 - SA - 53	9-39	

Part Op 100 - Small Fab - Bond D3152-3 Seal to D3152-1 Bracket using RTV 732 per Dwg D3152. RTV 732 Black
 Descriptions: Batch: 1189939 Expiry: 3-03-20 Identify as D3152-041

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3152-1	Bracket	3 pcs (1 ea)	100-Small Fab - 1	5214869
D3152-3 2V	Seal	3 pcs (1 ea)	100-Small Fab - 1	FL68136

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3152-1	3	0	0
	D3152-3 - 2V	3	0 15	0
Part Specifications				
Specifications could not be found.				

Plex 8/28/19 10:07 AM Dart.Renwick.Jennifer